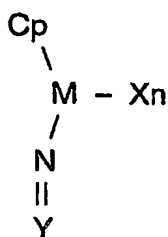


CLAIMS.

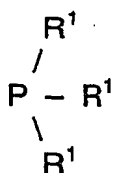
1. Process for the preparation of a polymer comprising monomeric units of ethylene, an α -olefin and a vinyl norbornene applying as a catalyst system:
- a. a bridged or an unbridged group 4 metal containing an unbridged catalyst having a single cyclopentadienyl ligand and a mono substituted nitrogen ligand, wherein said catalyst is defined by the formula I:
- b. an aluminoxane activating compound,
- c. 0 - 0.20 mol per mol of the catalyst of a further activating compound,



Form. I.

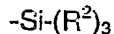
wherein Y is selected from the group consisting of:

ai) a phosphorus substituent defined by the formula:



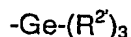
Form. II.

wherein each R^1 is independently selected from the group consisting of a hydrogen atom, a halogen atom, C_{1-20} hydrocarbyl radicals which are unsubstituted by or further substituted by a halogen atom, a C_{1-8} alkoxy radical, a C_{6-10} aryl or aryloxy radical, an amido radical, a silyl radical of the formula:



Form. III.

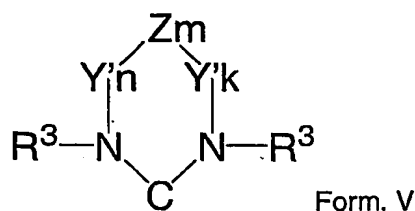
wherein each R^2 is independently selected from the group consisting of hydrogen, a C_{1-8} alkyl or alkoxy radical, C_{6-10} aryl or aryloxy radicals, and a germanyl radical of the formula:



Form. IV.

wherein R^2 is independently selected from the group consisting of hydrogen, a C_{1-8} alkyl or alkoxy radical, C_{6-10} aryl or aryloxy radicals,

aii) a substituent defined by the formula:



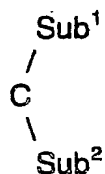
wherein each of Y is $\text{C R}^3 \text{ R}^3$, $\text{C}=\text{C R}^3 \text{ R}^3$, $\text{C}=\text{N R}^3$, SiRR , $\text{C}=\text{O}$, N R^3 , P R^3 , O or S,

Z is - A=A, and each A is C R^3 , N or P,

5 each R^3 is independently selected from the group of hydrogen, hydrocarbyl radical, silyl radical according to form. III or germanyl radical according to form. IV,

k, m and n have independently the value 0, 1, 2 or 3, provided that $k + m + n > 0$ and

10 aiii) a substituent defined by the formula:



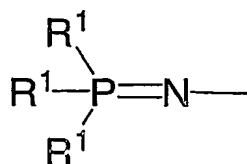
Form. VI.

wherein each of Sub^1 and Sub^2 is independently selected from the group consisting of hydrocarbyls having from 1 to 20 carbon atoms, silyl groups, amido groups and phosphido groups.

15 Cp is a ligand selected from the group consisting of cyclopentadienyl, substituted cyclopentadienyl, indenyl, substituted indenyl, fluorenyl and substituted fluorenyl; X is an activatable ligand and n is 1 or 2, depending upon the valence of M and the valence of X; and

20 M is a group 4 metal selected from the group consisting of titanium, hafnium and zirconium.

2. Process according to of claim 1, wherein the catalyst used contains a phosphinimine ligand which is covalently bonded to the metal, defined by the formula:



Form. VII

25 wherein each R^1 is independently selected from the group consisting of a

- hydrogen atom, a halogen atom, C₁₋₂₀ hydrocarbyl radicals which are unsubstituted by or further substituted by a halogen atom, a C₁₋₈ alkoxy radical, a C₆₋₁₀ aryl or aryloxy radical, an amido radical, a silyl radical of the formula III and a germanyl radical of the formula IV.
- 5 3. Process according to claim 2, wherein the catalyst comprises as phosphinimine ligand tri-(tertiary butyl) phosphinimine.
4. Process according to any one of claims 1-3, wherein the alumoxane used is of the formula: (R⁴)₂AlO(R⁴AlO)_mAl(R⁴)₂ wherein each R⁴ is independently selected from the group consisting of C₁₋₂₀ hydrocarbyl radicals and m is from 0 to 50.
- 10 5. Polymer obtainable by the process of any one of claims 1-4.
6. Polymer according to claim 5, wherein
[VNB] > 0.01 and
 $\Delta\delta > 30 - 15 \cdot [\text{VNB}]$, provided that $\Delta\delta$ is not negative,
[VNB] is the content of vinyl norbornene in the polymer in weight % and
15 $\Delta\delta$ is, expressed in degrees, the difference between the phase angle δ at an angular frequency of 0.1 rad/s and the phase angle δ at an angular frequency of 100 rad/s, as measured by dynamic mechanical spectroscopy, at a temperature of 125°C.
7. Polymer according to claim 6, wherein $\Delta\delta > 35 - 15 \cdot [\text{VNB}]$.
- 20 8. Polymer according to any one of claims 5-7, wherein the content of vinyl norbornene is between 0.1 and 4 weight %.
9. Polymer according to any one of claims 5-8, wherein the polymer comprises at least 0.01 weight % 5-ethylene-2-norbornene.
10. Polymer according to any one of claims 5-9, wherein $\Delta\delta > 25 - 12.5 \cdot (Q-2)$,
25 whereby $Q = M_w/M_n$, M_w is the weight average molecular weight and M_n is the number average molecular weight.